



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2057
Job Sheet 167406



Part No: D2057

Job Qty: 10 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/23/17	0.00	0.00	Start Up Machining		
100	Hardinge	10 pcs		11/24/17	0.00	0.58	Hardinge		
120	QC	10 pcs		11/24/17	0.00	0.00	QC8		
130	Packaging	10 pcs		11/24/17	0.00	0.00	Packaging3 <i>BA</i>	NOV 16 2017	<i>7/16/17</i>
140	QC21-SA	10 Ea		11/24/17	0.00	0.00	QC21		<i>3-89</i>

Part Op 100 - Make as per Dwg D2057 and Folio FA260. Break all sharp edges 0.015 max. Do not drill Ø0.191
Descriptions: 130 - LOCATION : GA

NOV 16 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.750	1	17	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	1.150Inches ± 0.030	1.180 1.120		
2	Plug	0.150Inches ± 0.030	0.180 0.120		
3	Plug	0.750Inches ± 0.030	0.780 0.720		
4	Plug	0.030Inches ± 0.030	0.060 0.000		
5	Plug	45.000Degrees ± 0.000	45.000 45.000	Angle	
6	Plug	0.397Inches + 0.005 - 0.000	0.402 0.397		
7	Plug	0.150Inches ± 0.030	0.180 0.120	Radius	

DART
AEROSPACE
S007980

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Plug

PART NO: D2057

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/08/17

Job No: 167406

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